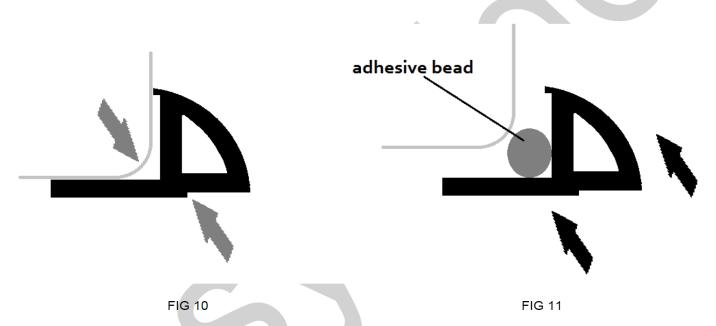
## Annex 1

## Flexible wheel arch extensions fitment guide using liquid adhesive

## 5 Bonding wheel arch extensions to the vehicle with liquid adhesive.

- 5.1 Skip steps 3-4 and Familiarise yourself with your chosen adhesives clean up recommendations in case of accidental excess.
- 5.2 Gauge what size adhesive bead will be required to fill the void between the vehicle wheel arch and bonding faces of the extension, this will depend on the profile of the vehicle wheel arch but as a guide the bead size should be twice that of the void indicated by the grey arrows (FIG 10).
  - For example if the void is 4mm, the approximate bead size should be 8mm, we recommend using the smallest bead size possible to fill the void minimising excess.



- 5.3 Lay each extension out on a clean flat surface and apply a continuous bead of adhesive to the inner corner of the inner bonding face (FIG 11), continue along the entire length.
- 5.4 Working at one end first, the extension should be offered up to the vehicle wheel arch as in steps 4.2 4.3, however it is recommended to offer up the extension in a diagonal plane as indicated by the black arrows (FIG 11) to allow the liquid adhesive to better flow into the join.
  Support the first section with masking tape, then carefully work around the length approximately 6 inches at a
  - Support the first section with masking tape, then carefully work around the length approximately 6 inches at a time securing each section with additional masking tape taking care to not distort the extension, ensure the ends are securely supported with masking tape.
- 5.5 once the whole extension is secured in place, you can make any final adjustments depending on the drying time of your chosen adhesive, if some areas require more adhesive it's advisable to let the initial bond set (follow manufacturers recommendations) then add more adhesive later behind the extrusion using a small diameter nozzle.

All information provided within is intended as a reference only aid to fitting the supplied flexible wheel arch extensions, It is the sole responsibility of the end user to fully evaluate and determine suitability of the extensions including any attachment method prior to and during fitment to the chosen vehicle, and that the person carrying out installation is competent to do so. Owing to the universal nature of these flexible wheel arch extensions we can in no way predict every possible installation requirement or characteristic, therefore no liability is accepted for loss, damage or injury that may arise as a result of or during installation of these wheel arch extensions.